MATERIAL SAFETY DATA SHEET

Section 1. Identification of the Product / Preparation and the Company

Product Name: F-264 Marking Ink, All Colors

Manufacturer: Carco, Inc Email: sales@carcousa.net 10333 Shoemaker P.O. Box 13859 Detroit, Michigan, USA 48213 Phone +1 (313) 925-9000 Fax +1 (313) 925-9602

EMERGENCY PHONE NUMBER ChemTel (MIS0001475) 1-800-255-3924 International +01.813-248-0585

Section 2. Composition / Information on Ingredients

Components	CAS Number	EINECS Number	Weight %	EU Classification
1-Propoxy 2-Propanol	1569-01-3	216-372-4	45-55	F: R-10, Xi R-36/37/38
1-Methoxy 2- Propanol	107-98-2	203-539-1	10-12	F: R-10
1-Methoxy Propanol				
Acetate	108-65-6	203-603-9	10-15	F: R-10, Xi R-36

This product is REACH and RoHS compliant. It does not contain any chemical from the candidate list of Substances of Very High Concern (SVHC), Annex XIV, or Annex XVII of REACH. It does not contain any of the RoHS listed substances

Please refer to Section 15 for the full text of the EU classification and R phrases.

Section 3. Hazards Identification

Flammable. Irritating to eyes. Vapors may cause drowsiness and dizziness.

HMIS: Health H:2 Moderate Flammability F:2 Moderate Reactivity R:1 Slight WHMIS:



D2B Irritating to eyes and skin

Section 4. First Aid Measures

B2 Flammable Liquid

INHALATION:

Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

F-264 Marking Ink, All Colors

INGESTION:	DO NOT INDUCE VOMITING! Rinse mouth thoroughly. Get medical attention.
SKIN:	Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if irritation persists after washing.
EYES:	Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Section 5. Fire Fighting Measures



NFPA:

EXTINGUISHING MEDIA:	Use foam; extinguishing powder; dry chemicals; carbon dioxide		
SPECIAL FIRE FIGHTING PROCEDURES:	Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.		
Section 6. Accidental Releas	se Measures		
SPILL CLEANUP METHODS:	Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers.		
Section 7. Handling and Sto	orage		
USAGE PRECAUTIONS:	Keep away from heat, sparks, and open flame. Avoid spilling, skin and eye contact.		
STORAGE PRECAUTIONS:	Keep containers tightly closed in a cool, well ventilated place. Do not store with oxidizing agents or acids. Keep in the original container. Avoid direct sunlight.		

Section 8. Exposure Controls / Personal Protection

EXPOSURE LIMIT VALUES

Ingredient Name: 1-Propoxy 2-Propanol	CAS No.: 1569-01-3	EINCS No.: 216-372-4	List OSHA Table ACGIH	Type N/L N/L	Value
Ingredient Name: 1 Methoxy 2 Propanol	CAS No.: 107-98-2	EINCS No.: 203-539-1	List ACGIH ACGIH	Type TWA STEL	Value 100 ppm 150 ppm
Ingredient Name: 1 Methoxy Propanol Acetate	CAS No.: 108-65-6	EINCS No.: 203-603-9	List ACGIH ACGIH	Type TWA STEL	Value 100 ppm (est) 150 ppm (est)

Personal Protective Equipment



Ventilation:	All handling to take place in well ventilated area.
Respirators:	No specific recommendation made, but respiratory protection must be used if the general level exceeds the Occupational Exposure Level (OEL)
Protective Gloves:	Use protective gloves.
Eye Protection:	Wear approved safety goggles.
Other Protection:	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygienic Work Practice	Do not smoke, eat, or drink in work area. Keep away from foodstuffs and beverages. Avoid contact with eyes and skin. Remove soiled or soaked clothing immediately. Wash hands before breaks and after work.

Section 9. Physical and Chemical Properties

Form: Odor:	clear liquid sweet, glycol ether odor
Boiling Point	121° C 250° F
Density/Specific Gravity	0.90- 1.1 g/ml
Flash Point	$43^{\circ}-46^{\circ}$ C $110^{\circ}-114^{\circ}$ F Method (Setaflash)
Vapor Pressure (mm Hg)	< 10
Vapor Density (air=1)	>3
Flammable Units (% in air)	LEL 1.3 UEL 16.9
Solubility in water	85-90%
Evaporation Rate (BU.AC=1)	0.22
Percent Volatile (%)	75-85%
Volatile Organic	
Compound(VOC)	80 wt-% Approximately 6.5 Lbs /gal

Section 10. Stability and Reactivity

Conditions to avoid:Avoid heat, flames and other sources of ignitionIncompatability:Strong oxidizersHazardous decomposition:None	Stability:	Normally stable
	Conditions to avoid:	Avoid heat, flames and other sources of ignition
Hazardous decomposition: None	Incompatability:	Strong oxidizers
	Hazardous decomposition:	None
Hazardous Polymerzation: Will not occur	Hazardous Polymerzation:	Will not occur

Section 11. Toxicological Information

Skin:

Moderate to severe skin irritant Repeated or prolonged contact may cause dermatitis. .

F-264 Marking Ink, All Colors Eyes:	Severe eye irritant.	
Ingestion:	May cause stomach pain or vomiting.	
Acute toxicity:	Oral LD-50 :(rat) Oral LD-50 :(rabbit)	2,504 mg/kg 3,550 mg/kg
Inhalation: Section 12. Ecologic	· ·	nausea, headache, drowsiness and dizziness.
General information: N	Not regarded as dangerous for the e	nvironment. Do not discharge into the drains or waters.
Acute Aquatic Effects:	LC-50, 96 hrs, (fish) IC-50, 72 hrs (algae)	9600 mg/l 1800 mg/l

Section 13. Disposal Considerations

Disposal methods: Dispose of in accordance with Local Authority requirements. Absorb in vermiculite or dry sand.

Section 14. Transport information

Label for conveyance:



Ground Transport:	Proper Shipping Name: Printing Ink Hazard Class: 3 ID Number: UN1210	Packing Group: III
IMDG:	Proper Shipping Name: Printing Ink Hazard Class: 3 ID Number: UN1210 EmS Number: F-E, S-D Marine Pollutant: No	Packing Group: III
ΙCAO/ΙΑΤΑ	Proper Shipping Name: Printing Ink Hazard Class: 3 ID Number: UN1210 Cargo Packing Instruction: 364 Passenger Packing Instruction: 353	Packing Group: III

Section 15. Regulatory Information

Label for supply:





Xi: Irritant

Risk phrases:

R-10 Flammable

F-264 Marking Ink,	All Colors R-36 Irritating to eyes R-36/37/38 Irritating to eyes. Respiratory system and skin
Safety Phrases:	 S-2 Keep out of the reach of choldren S-16 Keep away from sources of ignition – No Smoking S-24 Avoid contact with skin S-25 Avoid contact with eyes S-26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S-36 Wear suitable protective clothing
EPA/TSCA :	All ingredients are listed on the EPA-TSCA Inventory
DSL/SEPA:	All ingredients are listed on the Canadian DSL
SARA 313:	Reportable

Section 16. Other Information

This information is based on our present knowledge. However, it does not constitute a guarantee for any specific product properties.

Carco urges the recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. The use of this product is beyond the control Carco or it's distributor, therefore, no warranty, express or implied, is given.

Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product.

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