SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY

Product name: DOWTHERM™ SR-1 50 Heat Transfer Fluid, Dyed **Issue Date:** 04/25/2017
Print Date: 04/26/2017

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWTHERM™ SR-1 50 Heat Transfer Fluid, Dyed

Recommended use of the chemical and restrictions on use
Identified uses: Heat transfer fluid. For non-evaporative closed loop systems. Do not use if there is the possibility of incidental contact to food and/or potable water. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: CHEMTREC +1 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Acute toxicity - Category 4 - Oral
Specific target organ toxicity - repeated exposure - Category 2 - Oral

Label elements
Hazard pictograms

Signal word: **WARNING!**

Hazards
Harmful if swallowed.
May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

Precautionary statements

Prevention
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.

Response
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
Get medical advice/ attention if you feel unwell.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Ethylene glycol	107-21-1	> 50.0 - <= 56.0 %
Water	7732-18-5	< 50.0 %
Dipotassium hydrogen phosphate	7758-11-4	< 3.0 %

4. FIRST AID MEASURES

Description of first aid measures
General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Contaminated leather items such as shoes should be disposed of properly. Suitable emergency safety shower facility should be immediately available.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. Maintain adequate ventilation and oxygenation of the patient. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. If burn is present, treat as any thermal burn, after decontamination. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture
Hazardous combustion products: Under fire conditions some components of this product may decompose. The smoke may contain unidentified toxic and/or irritating compounds.

Unusual Fire and Explosion Hazards: This material will not burn until the water has evaporated. Residue can burn.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. To extinguish combustible residues of this product use water fog, carbon dioxide, dry chemical or foam.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability
Shelf life: Use within 60 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Ethylene glycol	Dow IHG	TWA	50 mg/m3
	Dow IHG	STEL	100 mg/m3
	ACGIH	STEL Aerosol only	10 mg/m3
	ACGIH	TWA Vapour and inhalable aerosols	25 ppm
	ACGIH	STEL Vapour and inhalable aerosols	50 ppm

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Use gloves with insulation for thermal protection, when needed. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator.
The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	Liquid.
Color	Pink
Odor	Characteristic
Odor Threshold	No test data available
pH	9.5 *ASTM D1287* (typical value)
Melting point/range	Not applicable to liquids
Freezing point	-37 °C (-35 °F) *ASTM D1177*
Boiling point (760 mmHg)	108 °C (226 °F) *Literature*
Flash point	**closed cup** *Not applicable* Water boils off
Evaporation Rate (Butyl Acetate = 1)	< 0.5 *Estimated.*
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	3.2 % vol Vapour *Literature* LFL of major ingredient Ethylene glycol
Upper explosion limit	No test data available
Vapor Pressure	11.8 mmHg at 20 °C (68 °F) *Literature*
Relative Vapor Density (air = 1)	>1.0 *Literature*
Relative Density (water = 1)	1.075 at 20 °C (68 °F) / 20 °C *Literature*
Water solubility	100 % *Literature*
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	427 °C (801 °F) *Literature* Ethylene glycol
Decomposition temperature	No test data available
Kinematic Viscosity	3.7 cSt at 20 °C (68 °F) *Literature*
Explosive properties	No test data available
Oxidizing properties	No test data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Thermally stable at recommended temperatures and pressures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Some components of this product can decompose at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

As product: Single dose oral LD50 has not been determined.

For similar material(s):
LD50, Rat, 8,200 mg/kg
For Ethylene glycol:
Lethal Dose, Human, adult, 3 Ounces

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

For similar material(s):
LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

For Ethylene glycol:
LC50, Rat, male and female, 6 Hour, Aerosol, > 2.5 mg/l

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.
Prolonged contact may cause slight skin irritation with local redness.
Repeated contact may cause skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight eye irritation.
Corneal injury is unlikely.

Vapor or mist may cause eye irritation.

Sensitization
For the major component(s):
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
For the major component(s):
Observations in humans include:
Nystagmus (involuntary eye movement).
In animals, effects have been reported on the following organs:
Kidney.
Liver.

Carcinogenicity
Ethylene glycol did not cause cancer in long-term animal studies.

Teratogenicity
Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

Reproductive toxicity
Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

Mutagenicity
For the major component(s): Ethylene glycol. In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard
Based on available information, aspiration hazard could not be determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Ethylene glycol

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l, Other guidelines

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapita, 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l, Other guidelines

Toxicity to bacteria
EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

Dipotassium hydrogen phosphate

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, > 900 mg/l, Method Not Specified.

Persistence and degradability

Ethylene glycol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).
10-day Window: Pass
Biodegradation: 90 - 100 %
Exposure time: 10 d
Method: OECD Test Guideline 301A or Equivalent
10-day Window: Not applicable
Biodegradation: 90 %
Exposure time: 1 d
Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 1.29 mg/mg

Dipotassium hydrogen phosphate

Biodegradability: Biodegradation is not applicable.

Bioaccumulative potential

Ethylene glycol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): -1.36 Measured

Dipotassium hydrogen phosphate

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

Mobility in soil

Ethylene glycol

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.
Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 1 Estimated.

Dipotassium hydrogen phosphate

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.(Ethylene glycol)
UN number	UN 3082
Class	9
Packing group	III
Reportable Quantity	Ethylene glycol

Classification for SEA transport (IMO-IMDG):

	Not regulated for transport
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard
Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components	**CASRN**
Ethylene glycol	107-21-1

Pennsylvania Worker and Community Right-To-Know Act:
To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components	**CASRN**
Ethylene glycol	107-21-1

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
NFPA

Health	Fire	Reactivity
1	0	0

Revision
Identification Number: 101201353 / A001 / Issue Date: 04/25/2017 / Version: 6.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. American Conference of Governmental Industrial Hygienists (ACGIH) Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit
TWA	Time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.