SAFETY DATA SHEET

1. Identification

Product identifier	**PF-510 NON FLAMMABLE PENETRATING OIL**
Revision date	03-05-2015
Company information	CONTINENTAL RESEARCH CROP P O BOX 15204 ST LOUIS, MO 633110 United States
Company phone	1 800 325 4869
Emergency telephone US	1-888-255-3924 (CHEM-TEL)
Supersedes date	02-12-2015
Recommended use	Lubricant
Recommended restrictions	None known.

2. Hazard(s) identification

Physical hazards	Flammable aerosols	Category 1
Health hazards	Carcinogenicity	Category 2
	Aspiration hazard	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

Signal word	Danger
Hazard statement	Extremely flammable aerosol. May be fatal if swallowed and enters airways. Suspected of causing cancer.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Immediately call a poison center/doctor. If exposed or concerned: Get medical advice/attention. Do NOT induce vomiting. Collect spillage.
Storage	Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Perchloroethylene		127-18-4	40 - 60

Chemical name	Common name and synonyms	CAS number	%
Distillates (Petroleum), Hydrotreated Light		64742-47-8	20 - 40
Carbon Dioxide		124-38-9	1 - 2.5
Other components below reportable levels			2.5 - 10

#: This substance has workplace exposure limit(s).
*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Dizziness. Headache. Nausea. Irritation of eyes and mucous membranes. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Skin irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Alcohol resistant foam. Water fog. Dry chemical powder. Dry chemicals. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical Contents under pressure. Pressurized container may explode when exposed to heat or flame.

Special protective equipment and precautions for firefighters Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Fire-fighting equipment/instructions Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.

General fire hazards Extremely flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Refer to attached safety data sheets and/or instructions for use. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Use water spray to reduce vapors or divert vapor cloud drift. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 1 Aerosol.

Store locked up. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	PEL	9000 mg/m3
		5000 ppm

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
Perchloroethylene (CAS 127-18-4)	Ceiling	200 ppm
	TWA	100 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	STEL	30000 ppm
	TWA	5000 ppm
Perchloroethylene (CAS 127-18-4)	STEL	100 ppm
	TWA	25 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Carbon Dioxide (CAS 124-38-9)	STEL	54000 mg/m3
		30000 ppm
	TWA	9000 mg/m3
		5000 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Perchloroethylene (CAS 127-18-4)	0.5 mg/l	Tetrachloroethylene	Blood	*
	3 ppm	Tetrachloroethylene	End-exhaled air	*

* - For sampling details, please see the source document.

Exposure guidelines

US - Minnesota Haz Subs: Skin designation applies

Perchloroethylene (CAS 127-18-4) Skin designation applies.

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Chemical respirator with organic vapor cartridge and full facepiece.
Hand protection	Wear appropriate chemical resistant gloves.
Skin protection	
Other	Use of an impervious apron is recommended.
Skin protection	
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Aerosol.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	250.34 °F (121.3 °C) estimated
Flash point	174.2 °F (79.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	0.6 % estimated
Flammability limit - upper (%)	5.5 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	70 - 90 psig @70F estimated
Vapor density	Not available.
Relative density	1.195 g/cm3 estimated
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	456.8 °F (236 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.25 g/cm3 estimated
Flammability class	Combustible IIIA estimated
Heat of combustion	15.33 kJ/g estimated

Heat of combustion (NFPA 30B)	14.03 kJ/g estimated
Percent volatile	58.8 % estimated
Specific gravity	1.195 estimated
VOC (Weight %)	58.88 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Hydrogen chloride.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Symptoms related to the physical, chemical and toxicological characteristics	Dizziness. Headache. Nausea. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Irritation of eyes and mucous membranes. Skin irritation.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components	Species	Test Results
Distillates (Petroleum), Hydrotreated Light (CAS 64742-47-8)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
		> 2000 mg/kg, 24 Hours
Inhalation		
LC50	Rat	> 7.5 mg/l, 6 Hours
		> 4.6 mg/l, 4 Hours
Oral		
LD50	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Perchloroethylene (CAS 127-18-4) 2A Probably carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Perchloroethylene (CAS 127-18-4)	Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product		Species	Test Results
PF-510 PENETRATING OIL (CAS Mixture)			
Aquatic			
Crustacea	EC50	Daphnia	11.7062 mg/l, 48 hours estimated
Fish	LC50	Fish	6.2803 mg/l, 96 hours estimated

Components		Species	Test Results
Distillates (Petroleum), Hydrotreated Light (CAS 64742-47-8)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	2.9 mg/l, 96 hours
Perchloroethylene (CAS 127-18-4)			
Aquatic			
Crustacea	EC50	Daphnia	7.55 mg/L, 48 Hours
		Water flea (Daphnia magna)	6.1 - 9 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	4.82 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Perchloroethylene	3.4

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

US RCRA Hazardous Waste U List: Reference

Perchloroethylene (CAS 127-18-4)	U210

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	None
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, containing substances in Division 6.1, Packing Group III
Transport hazard class(es)	
Class	2.1
Subsidiary risk	6.1(PGIII)
Label(s)	2.1, 6.1
Packing group	Not applicable.
Environmental hazards	Yes
ERG Code	10P
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
Packaging Exceptions	LTD QTY

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS
Transport hazard class(es)	
Class	2.1
Subsidiary risk	6.1(PGIII)
Label(s)	2.1+6.1
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	Yes
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Packaging Exceptions	Not a LTD QTY
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

DOT

IATA; IMDG

Marine pollutant

General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Perchloroethylene (CAS 127-18-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Perchloroethylene	127-18-4	40 - 60

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Perchloroethylene (CAS 127-18-4)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Carbon Dioxide (CAS 124-38-9)
Perchloroethylene (CAS 127-18-4)

US. New Jersey Worker and Community Right-to-Know Act

Carbon Dioxide (CAS 124-38-9)
Perchloroethylene (CAS 127-18-4)

US. Pennsylvania Worker and Community Right-to-Know Law

Carbon Dioxide (CAS 124-38-9)
Perchloroethylene (CAS 127-18-4)

US. Rhode Island RTK

Perchloroethylene (CAS 127-18-4)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Perchloroethylene (CAS 127-18-4) Listed: April 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 02-12-2015

Revision date 03-05-2015

Issued By EHS Administrator

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information Product and Company Identification: Alternate Trade Names